



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

## ENGINEERING CHANGE REQUEST

### ECR 219

<b>Date Opened:</b>	6/8/21 9:46 AM	<b>Requested By:</b>	Drouin, Steven
<b>Type:</b>	Drawing/Pattern Change	<b>Responsible Engineer:</b>	Fuentes, Roberto
<b>Priority:</b>	Medium	<b>Requester*:</b>	Duval, David
<b>Status:</b>	Under Review	<b>DE Approver*:</b>	Shepherd, David
<b>Reason:</b>		<b>ECR Lead*:</b>	Drouin, Steven
<b>Expense:</b>	0		
<b>Target Date:</b>			
<b>Execution Date:</b>			
<b>ECR Approval No:</b>			
<b>RE (R&amp;D):</b>		<b>**BRIEF DESCRIPTION**:</b>	<b>647.1300</b>
<b>Status Note:</b>		<b>DESCRIPTION/ ADR CONTENT**:</b>	Hardware Error on drawing 647.1300 error on Rivet #Item 62, 59 CR3353-4- and CR3553-4- 647.1301 Item # 62 and 58 changed Part # for rivet, typo on Item # 42 should be MS29039-0813,# 43 should be MS29039-0810 647.1302 Typo on Item # 42 should be MS29039-0813,Item # 43 should be MS29039-0810 647.1303 Item # 62 and 58 changed Part # for rivet, 647.1304 Item # 62 and 58 changed Part # for rivet,Item # 42 should be MS29039-0813 647.1305 Item # 42 should be MS29039-0813 647.1306 Item # 62 and 58 changed Part # for rivet 647.1307 Item # 62 and 58 changed Part # for rivet,Item # 42 should be MS29039-0813 647.1308 Item # 42 should be MS29039-0813 647.1309 Item # 62 and 58 changed Part # for rivet

### CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved

### PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
647.1301		On hold	EC145 Cable Cutter System	Finished Good	647.1301 647.1301 647.1301 647.1301 647.1301 647.1301 647.1301 647.1301 647.1301		
647.1302		On hold	EC145 Cable Cutter Removable Provisions	Finished Good	647.1302 647.1302 647.1302 647.1302 647.1302		
647.1303		On hold	EC145 Fixed Provisions Compatible with Cable Cutters	Finished Good			
647.1304		On hold	EC145 Cable Cutter System U Channel Compatible	Finished Good	647.1304 647.1304		
647.1305		On hold	EC145 Cable Cutter System Removable Provisions U Channel Compatible	Finished Good	647.1305 647.1305 647.1305 647.1305		
647.1306		On hold	EC145 Cable Cutter System Fixed Provisions U Channel Compatible	Finished Good	647.1306 647.1306		
647.1307		On hold	EC145 T2 Cable Cutter System	Finished Good	647.1307 647.1307 647.1307 647.1307 647.1307		
647.1309		On hold	EC145 T2 Fixed Provisions Compatible with Cable Cutters	Finished Good			

**INVENTORY DISPOSITION**

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production	
647.1301		1 Quarantine	0 *	0	Update Jobs only when drawing approved
647.1302		0 Quarantine	0 *	0	Update Jobs only when drawing approved
647.1303		0 Quarantine	0 *	0	Update Jobs only when drawing approved
647.1304		0 Quarantine	0 *	0	Update Jobs only when drawing approved
647.1305		0 Quarantine	0 *	1	Update Jobs only when drawing approved
647.1306		0 Quarantine	0 *	0	Update Jobs only when drawing approved
647.1307		3 Quarantine	0 *	2	Update Jobs only when drawing approved
647.1309		0 Quarantine	0 *	0	Update Jobs only when drawing approved

**EFFECTS**

Effect Group	Effects
1. Quarantine?	Immediate quarantine required
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (647.1300 rev. F)
3. ECR Lead Assessment - Status During ECR	UR - Full Under Review
4. Production Type	In-house production
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors (647.1300 Rev F)